



Dart Aerospace Ltd.
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D139-1019-014
Job Sheet 183031



Part No: D139-1019-014

Job Qty: 1 ea

Part Name: AW139 Skylight Window Replacement - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No:

Due Date: 9/14/18

Created By: Jesse White

Type: SOLD

Description:

Note: IIN-D139-1019 REV.E IPP REV:A 18.09.05 AS PER IIN REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
90	Start up Operation	1 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 12 2018
110	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-1		SEP 13 2018
120	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC4		SEP 13 2018
130	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		SEP 13 2018
135	DC	1 pcs	9/14/18	9/14/18	0.00	0.00	DC		SEP 13 2018
140	QC21-FG	1 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 13 2018

Part Op 130 - Identify and pack for shipping as per PPP IIN-D139-1019-014 Location:
Descriptions: 135 - Photocopy bluefile & type labels per PPP IIN-D139-1019-014 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R14	Screw	24 Ea (24 ea)	90-Start up Operation	FI15371X16 FH110023X
D5621-044	Skylight Window Assembly, RH Tinted	1 Ea (1 ea)	90-Start up Operation	5109148
D5650-041	Bushing Assembly	24 Ea (24 ea)	90-Start up Operation	5109826
D5654-1-105	Seal	1 Ea (1 ea)	90-Start up Operation	5109586
D5674-1	Drill Bit	1 Ea (1 ea)	90-Start up Operation	5109145
NAS1149D0332J	Washer	24 Ea (24 ea)	90-Start up Operation	5100407
PR1425B1/2	Sealant	1 Ea (1 ea)	90-Start up Operation	5109935

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R14	24	984	0
	D5621-044	1	0	0
	D5650-041	24	103	0
	D5654-1-105	1	0	0
	D5674-1	1	0	0
	NAS1149D0332J	24	2,619	0
	PR1425B1/2	1	5	0



Container No: S109943



Part: D139-1019-014

Job No: 183031

Serial No/Batch: S109943

Revision: E

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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www.dartaerospace.com

Date: 09/13/18



Part Specifications	
Specifications could not be found.	

Plex 9/11/18 8:51 AM dart.white.jesse



4.0 WEIGHT AND BALANCE

The following is the weight of the D139-1019-011/-012/-013/-014 Skylight Window Replacement Kits. It is the responsibility of the installer to account for the weight and balance of all removed parts.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D139-1019-011 <i>Skylight Window Replacement Kit, LH</i>	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-012 <i>Skylight Window Replacement Kit, RH</i>	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-013 <i>Skylight Window Replacement Kit, LH</i>	7.25 lb 3.26 kg	-24.2 in -0.62 m	-175.5 in lb -2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg
D139-1019-014 <i>Skylight Window Replacement Kit, RH</i>	7.25 lb 3.26 kg	+24.2 in +0.62 m	175.5 in lb 2.02 m kg	137.6 in 3.50 m	997.6 in lb 11.41 m kg

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Part Number	Description
X				D139-1019-011	SKYLIGHT WINDOW REPLACEMENT KIT, LH (CLEAR)
	X			D139-1019-012	SKYLIGHT WINDOW REPLACEMENT KIT, RH (CLEAR)
		X		D139-1019-013	SKYLIGHT WINDOW REPLACEMENT KIT, LH (BRONZE TINT)
			X	D139-1019-014	SKYLIGHT WINDOW REPLACEMENT KIT, RH (BRONZE TINT)
1	1	1	1	D5654-1-105	WINDOW SEAL
1				D5621-041	SKYLIGHT WINDOW, LH (CLEAR)
	1			D5621-042	SKYLIGHT WINDOW, RH (CLEAR)
		1		D5621-043	SKYLIGHT WINDOW, LH (BRONZE TINT)
			1	D5621-044	SKYLIGHT WINDOW, RH (BRONZE TINT)
24*	24*	24*	24*	D5650-041	BUSHING
1	1	1	1	D5674-1	DRILL BIT
24*	24*	24*	24*	AN525-10R14	SCREW
24*	24*	24*	24*	NAS1149D0332J	WASHER
1	1	1	1	PR-1425	SEALANT (6 OUNCE SEMKIT, NOZZLES NOT INCLUDED)

* Extra hardware is provided.

Ref
DAS
6
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SEP 13 2018

Change Record

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Part Number: D139-1019-014

Description: SKYLIGHT REPLACEMENT WINDOW, RH (BRONZE TINT)

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